

POWER TAPS



SST™ High Performance Power Taps



Specially designed for use on reversible portable drills, **SST** power taps are guaranteed to tap faster and last longer than standard taps in steel, stainless and other ferrous or non-ferrous metals. **SST** power taps eliminate slow hand tapping to increase productivity and reduce overall tapping costs.

- ✓ **3 flats** to fit any drill chuck without slippage.
- ✓ **Special power tip** ejects chips ahead of tap and self-aligns with hole axis, for high quality threads.
- ✓ **Premium HSS body**, ground threads, 3 flute plug style with **SST surface treatment** for long tap life.
- ✓ **Special long and resistant shank for tapping deep or hard to reach holes.**



| Tap Size | Overall Length | Drill Size | Use drill with capacity in steel of | Order No. | Std. Carton | Price \$ Each |
|-------------|----------------|------------|-------------------------------------|-----------|-------------|---------------|
| 6-32 NC | 2 1/2" | #36 | 3/8" | 03-A 561 | 10 | 13.30 |
| 8-32 NC | 2 13/16" | #29 | 3/8" | 03-A 581 | 10 | 13.30 |
| 10-24 NC | 2 13/16" | #25 | 1/2" | 03-A 601 | 10 | 15.10 |
| 10-32 NF | 2 13/16" | #21 | 1/2" | 03-A 604 | 10 | 15.10 |
| 12-24 NC | 3 3/16" | #16 | 1/2" | 03-A 621 | 10 | 17.60 |
| 1/4"-20 NC | 3 3/16" | #7 | 1/2" | 03-B 541 | 10 | 15.20 |
| 1/4"-28 NF | 3 3/16" | #3 | 1/2" | 03-B 544 | 10 | 15.20 |
| 5/16"-18 NC | 3 11/16" | F | 1/2" | 03-B 551 | 10 | 18.50 |
| 5/16"-24 NF | 3 11/16" | 17/64" | 1/2" | 03-B 554 | 10 | 18.50 |
| 3/8"-16 NC | 4 3/32" | 5/16" | 1/2" | 03-B 561 | 10 | 20.95 |
| 3/8"-24 NF | 4 3/32" | 21/64" | 5/8" | 03-B 564 | 10 | 20.95 |
| 7/16"-14 NC | 4 3/32" | U | 5/8" | 03-B 571 | 10 | 30.20 |
| 1/2"-13 NC | 4 5/16" | 27/64" | 5/8" | 03-B 581 | 10 | 30.60 |
| 1/2"-20 NF | 4 5/16" | 29/64" | 5/8" | 03-B 584 | 10 | 30.60 |

Tap drill size marked on shank (tap sizes 12-24 and over). Individually packaged in pouches.

SST Power Tap and Drill Bit Set

This set contains the most popular sizes of **SST** power taps and their corresponding **SST** drill bits.

Ideal for mechanics, general maintenance, machinery maintenance and overhaul shops.

Power taps: 10-24, 10-32, 1/4"-20, 5/16"-18, 3/8"-16

SST+ bits: #25, #21, #7, F, 5/16"

| Description | Order No. | Min. Pkg. | Std. Carton | Price \$ Each |
|---------------------------------|-----------|-----------|-------------|---------------|
| SST Power Tap and Drill Bit Set | 03-B 952 | 1 | 10 | 134.00 |

Tech tip!

- Use SST power taps at slow speed to increase tap life and thread accuracy.
- Always use high quality cutting fluids when using power taps (Ask for special catalogue).