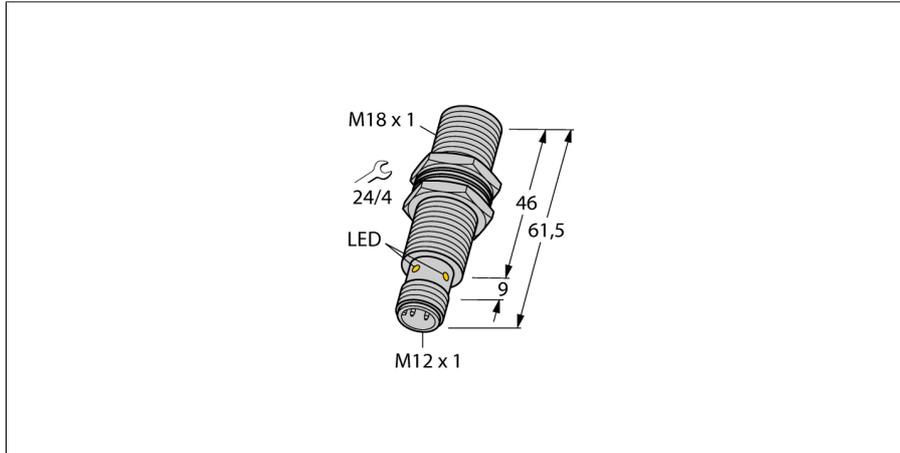


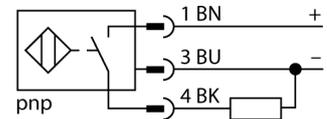
# Inductive sensor

## BI8U-EM18M-AP6X2-H1141



- Threaded barrel, M18 x 1
- Stainless steel, 1.4301
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Large switching distance
- Recessed mountable
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

### Wiring Diagram



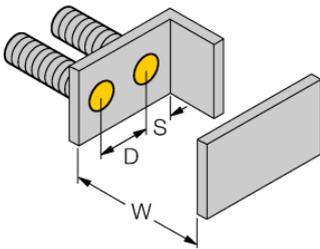
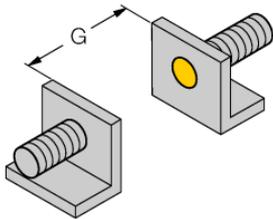
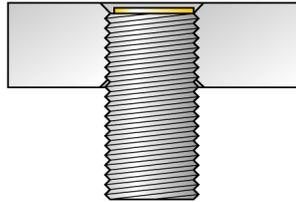
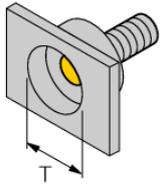
### Functional principle

Inductive sensors detect metal objects contactless and wear-free. Due to the patented multi-coil system, *uprox*+ sensors have distinct advantages over conventional sensors. They excel in largest switching distances, maximum flexibility and operational reliability as well as efficient standardization.

<b>Type designation</b>	BI8U-EM18M-AP6X2-H1141
Ident-No.	1634923
<b>Rated switching distance <math>S_n</math></b>	8 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0,81 \times S_n)$ mm
Repeat accuracy	$\leq 2\%$ of full scale
Temperature drift	$\leq \pm 10\%$
Hysteresis	$\leq \pm 15\%$ , $\leq -25\text{ °C}$ v $\geq +70\text{ °C}$
Ambient temperature	-30...+85 °C
<b>Operating voltage</b>	10...30 VDC
Residual ripple	$\leq 10\% U_{ss}$
DC rated operational current	$\leq 200$ mA
No-load current $I_0$	$\leq 20$ mA
Residual current	$\leq 0.1$ mA
Isolation test voltage	$\leq 0.5$ kV
Short-circuit protection	yes/ Cyclic
Voltage drop at $I_0$	$\leq 1.8$ V
Wire breakage/Reverse polarity protection	yes/ Complete
Output function	3-wire, NO contact, PNP
Switching frequency	1.5 kHz
<b>Design</b>	Threaded barrel, M18 x 1
Dimensions	61.5 mm
Housing material	Stainless steel, V2A (1.4301)
Active area material	Plastic, PBT
Max. tightening torque housing nut	25 Nm
Electrical connection	Connector, M12 x 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Packaging unit	1
<b>Power-on indication</b>	LED, Red
Switching state	LED, Yellow

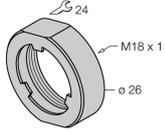
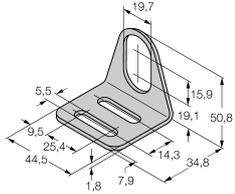
**Inductive sensor**  
**BI8U-EM18M-AP6X2-H1141**

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
<hr/>	
Diameter active area B	Ø 18 mm



All flush mountable *uprox<sup>®</sup>+* threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

**Accessories**

Type code	Ident-No.	Description	
PN-M18	6905310	Protective nut for M18 x 1 threaded barrels; material: Stainless steel A2 1.4305 (AISI 303)	
MW-18	6945004	Mounting bracket for threaded barrel devices; material: Stainless steel A2 1.4301 (AISI 304)	
BSS-18	6901320	Mounting bracket for smooth and threaded barrel devices; material: Polypropylene	