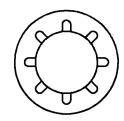
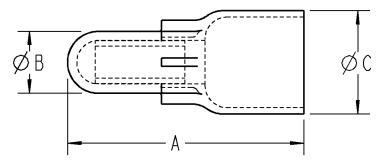
T&B Sta-Kon^{*}



CATALOG No.	А	Ø B	ØC	MIN. WIRE SIZE	MAX. WIRE SIZE
RB 4 - HT RB 4 4 - HT	. 820	. 215	. 359	2#18 AWG (3,240 CMA)	2#16 AWG (5,160 CMA)
RC 55 - HT RC 55 I - HT RC 6 - HT	. 950	. 284	. 479	3#16 AWG (7,740 CMA)	3#14 AWG (12,330 CMA)
RPI2-HT RP7-HT	1.000	. 352	. 534	3#14 AWG (12,330 CMA)	3#12 AWG (19,590 CMA)





MATERIAL:

INSULATOR: NYLON, UL94-V2 SLEEVE: COPPER, TIN PLATED

WIRE RANGE:

STRANDED AND SOLID AS INDICATED IN TABLE.

OPERATING CONDITIONS: 600V MAX. 150°C MAX.

INSTALLTION TOOLS:

- * AIR TOOLS (90 PSI) 11901A, 11902A, 11903A, 11904A; DIE 11960 (RB & RC SERIES) DIE 683-51495 (RP SERIES)
- * WT-2000 (RB & RC SERIES)
- * ERG2001 C NEST (RC SERIES)
- * WT2I30A (RC & RP SERIES)
- * ERG2007 RED NEST (RP SERIES)

INSTALLATION INSTRUCTIONS:

I. STRIP WIRES:

RB SERIES - 13/32" MAXIMUM RC SERIES - 1/2" MAXIMUM RP SERIES - 9/16" MAXIMUM

- 2. WIRES NEED TO BE TIGHTLY
 TWISTED TOGETHER. INSERT WIRES
 COMPLETELY, NO LOOSE STRANDS
 SHOULD BE OUTSIDE OF THE SLEEVE.
- 3. INSERT WIRE JOINT INTO DIE MAKING SURE RIBS ARE FLUSH AGAINST DIE. TO ENSURE A GOOD CRIMP WIRE JOINT MUST REMAIN PERPINDICULAR TO THE DIE. EXCESS FORCE THAT MAY SKEW THE WIRE JOINT IN THE TOOL IS TO BE AVOIDED.

GENERAL NOTES

- I. ALL DIMENSIONS ARE FOR REFERENCE ONLY.
- 2. DIMENSIONS IN BRACKETS []
 ARE IN METRIC UNITS.

REVISIONS

SEE ERN (2008658)
FOR APPROVAL SIGNATURES
& RELEASE DATE.
PROJECT NO: TM401341

DESCRIPTION:

HIGH TEMPERATURE WIRE JOINTS

ORIGINAL PROJECT NO / (ERN NO)
TM401326 / (2005988)

SHEET NO:

REV. NO:

DRAWING NO:

WSD-000202

Thomas&Betts