



#1 Step Drill Bit, 1/8" - 1/2" by 1/32"

48-89-9201



What's Included

(1) #1 Step Drill Bit, 1/8" - 1/2" by 1/32" (48-89-9201)

Features

- JAM-FREE Performance: Dual-flute design provides greater speed and control
- Up to 2X faster: Optimized for cordless drills in high speed
- Rapid Strike™ Tip: Creates fast, accurate starts and generates less heat
- Up to 4X longer bit life: Optimized geometry with Black Oxide coating to cut faster and produce less heat
- Up to 50% more holes per battery charge: Greater user productivity
- Laser-engraved reference marks: Easily stop on any hole size
- 3-Flat Secure-Grip™ shanks: Reduces bit slippage in the chuck
- Made in the USA

Overview

Milwaukee® Step Drill Bits with JAM-FREE Performance feature a dual-flute design delivering up to 2X faster hole times, up to 4X longer life and up to 50% more holes per battery charge than competitors. Ideal

Specifications

Shank Size	1/4"
Hole Diameter	1/8" - 1/2"
Pack Qty	1
Coating	Black Oxide
Style	Dual-Flute Step Bits
Cutter Geometry	Dual-Flute
Number of Steps	13
Increments	1/32"
Application	Metal Plastic

for drilling small and large-diameter holes in steel and plastic, these bits are Optimized for Cordless Drills in High Speed. The Rapid Strike™ tip allows for a fast and accurate start that generates less heat, resulting in longer bit tip life. Black oxide coating also enhances durability, hole quality and bit life.

For user convenience and accuracy, each bit has laser-engraved reference marks you can see while drilling. The 3-flat Secure-Grip™ shank ensures a solid connection with the drill chuck. The #1 Step Drill Bit has 13 hole sizes in 1/32" increments ranging from 1/8" to 1/2". Jam-Free Performance in high speed with most professional 18 volt cordless drills lithium-ion battery technology.

Model Options

Item/Cat #	Hole Diameter	Number of Steps	Increments	Shank Size	
48-89-9201	1/8" - 1/2"	13	1/32"	1/4"	Shop Online Find Local
48-89-9202	3/16" - 1/2"	6	1/16"	1/4"	Shop Online Find Local
48-89-9203	1/4" - 3/4"	9	1/16"	3/8"	Shop Online Find Local
48-89-9204	3/16" - 7/8"	12	1/16"	3/8"	Shop Online Find Local
48-89-9205	1/4" - 1-3/8"	10	1/8"	3/8"	Shop Online Find Local
48-89-9206	3/8" & 1/2"	2	1/16"	1/4"	Shop Online Find Local
48-89-9207	7/8"	1	NA	3/8"	Shop Online Find Local
48-89-9208	1/2" - 1"	9	1/16"	3/8"	Shop Online Find Local
48-89-9209	7/8" & 1-1/8"	2	NA	3/8"	Shop Online Find Local
48-89-9211	7/8" - 1-7/32"	13	NA	3/8"	Shop Online

					Find Local
48-89-9212	7/8" - 1-3/8"	5	NA	3/8"	Shop Online Find Local

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